

1. Choose the sample point according to risk assessment
2. Swab after rinsing water (after detergent step) and collect the result 5 times for each point
3. Choose the 2nd highest RLU value to be the “Tentative standard”
4. Use the Tentative standard for 1 month
5. Take latest 5 RLU values of the month, and choose the 2nd highest RLU value to be the standard
6. Round up to the nearest hundred unit
7. Example: 523 → 600
 1,245 → 1,300

**This procedure can be repeated periodically and the Standard can be revised. **

Validation for Control Value Setting

Step 1

Choose sample point

Ex)
cutting knife,
cutting board,
sink, conveyor
belt, tank, joint
part, filling
nozzle, rinse
water, etc.

Step 2

Swab after rinsing (after detergent step) and collect 5 results for each sample point. Choose 2nd highest RLU value as a tentative standard

Ex)
If the results are 234, 456,
1,234, 789, 1,567

→ Choose 1,234
tentative standard: 1,300*

*Round up tens place

Step 3

Use tentative standard for 1 month

Step 4

Take latest 5 RLU values of the month, and choose the 2nd highest RLU value to be the standard in the same way as step 2

This procedure can be repeated periodically and the Standard can be revised.

A3 test is the tool for improvement !